

Hybrid CMOS/Magnetic integrated electronics

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OUTLINE

Basic phenomena used in spintronic devices
Tunnel MR, Spin-Transfer Torque (STT)

Various categories of MRAM

MRAM written by Spin Transfer Torque (STT MRAM)

Downsize scalability below 20nm

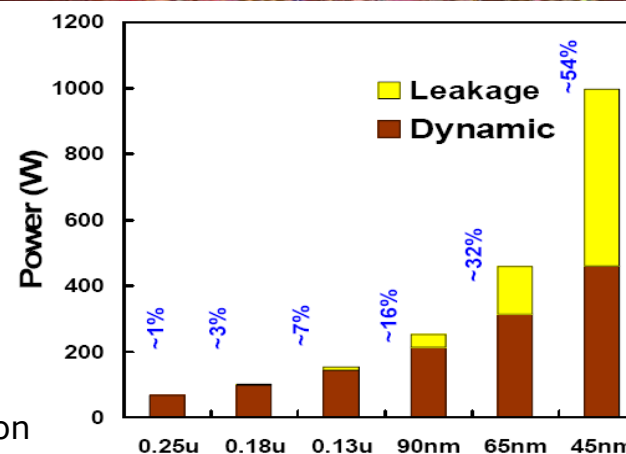
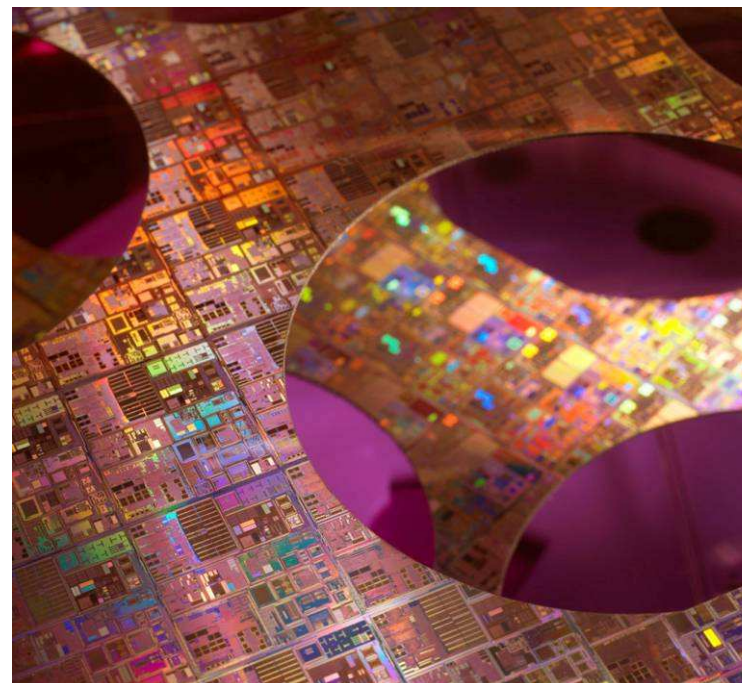
Extended scalability and new functionalities of MRAM using thermally assisted writing

Low-power and reconfigurable electronics based on hybrid CMOS/MTJ technology

Transistor scaling will result in higher leakage currents for volatile memory and logic gates.
Energy savings by combining non-volatile memory and logic functions.

Non-Volatile Logic:

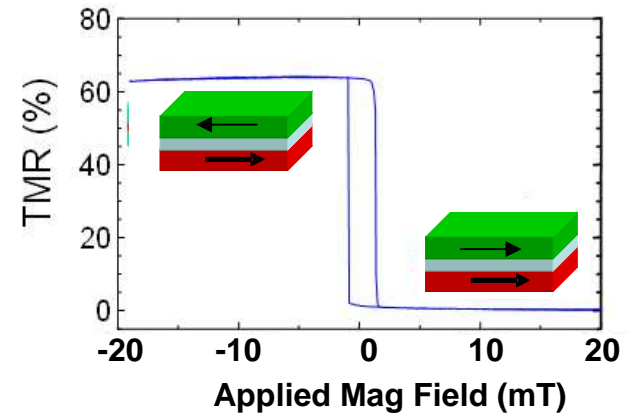
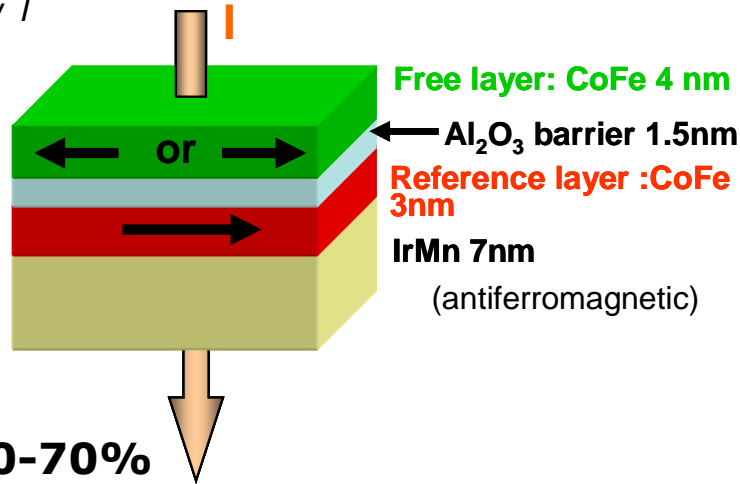
Combining non-volatile elements to reduce standby power consumption



Tunnel Magnetoresistance (TMR)

Tunnel magnetoresistance at RT in magnetic tunnel junctions (MTJ):

Julliere (1975) but only at low T
 Moodera et al, PRL (1995);
 Myazaki et al, JMMM(1995).



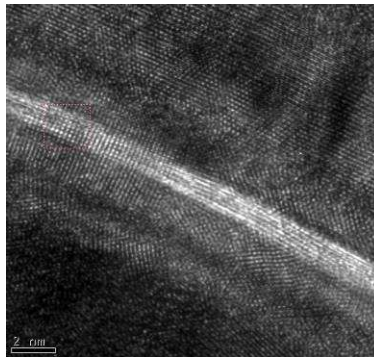
$$TMR = (R_{AP} - R_P) / R_P \sim 40-70\%$$

Giant tunnel magnetoresistance in crystalline MgO based MTJ

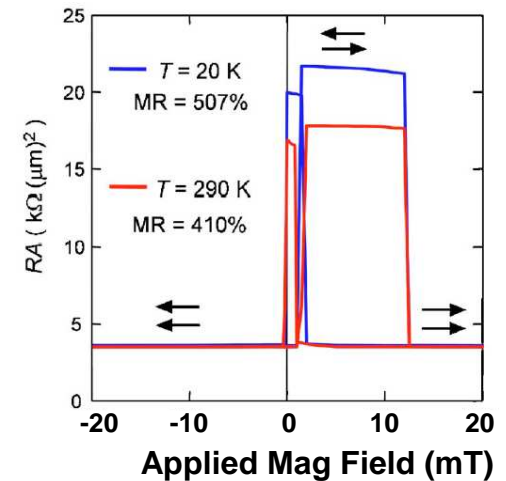
Parkin et al, Nature Mat. (2004);
 Yuasa et al, Nature Mat. (2004).

$$TMR \sim 100-600\%$$

Crystalline:
 Additional spin-filtering mechanism
 according to symmetry of electron
 wave functions



Au cap	50 nm
Ir-Mn	10 nm
Fe(001)	10 nm
Co(001)	0.57 nm
MgO(001)	2.2 nm
Co(001)	0.57 nm
Fe(001)	100 nm
MgO(001)	20 nm
MgO(001) sub.	



Spin-Transfer Torque (STT)

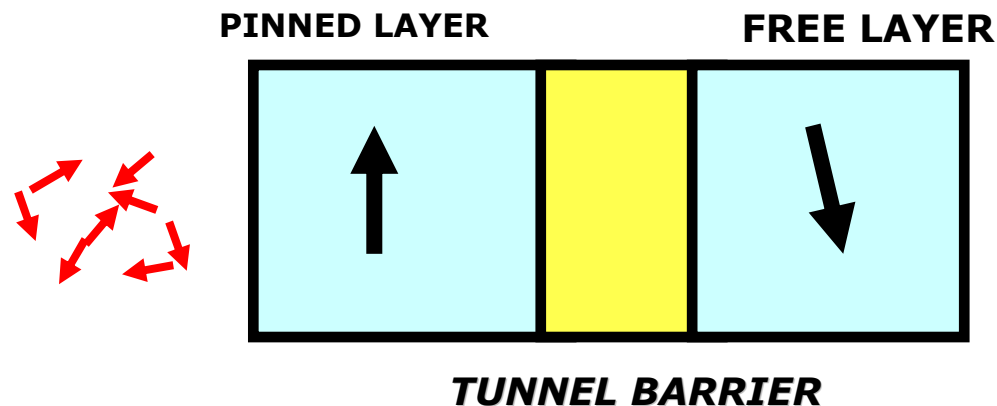
Predicted by Slonczewski (JMMM.159, L1(1996)) and Berger (Phys.Rev.B54, 9359 (1996))

Giant or Tunnel magnetoresistance:

Acting on electrical current via the magnetization orientation

Spin transfer is the reciprocal effect:

Acting on the magnetization via the spin polarized current



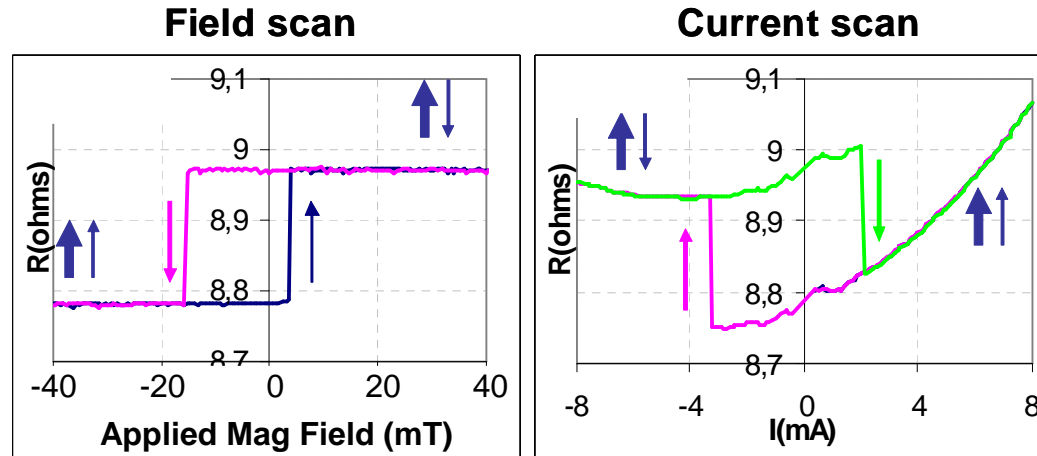
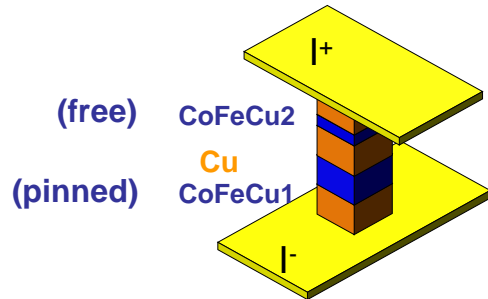
*M.D.Stiles et al,
Phys.Rev.B.66,
014407 (2002)*

Reorientation of spin polarization \Rightarrow **Torque on the free layer magnetization**

A new way to manipulate the magnetization of magnetic nanostructures

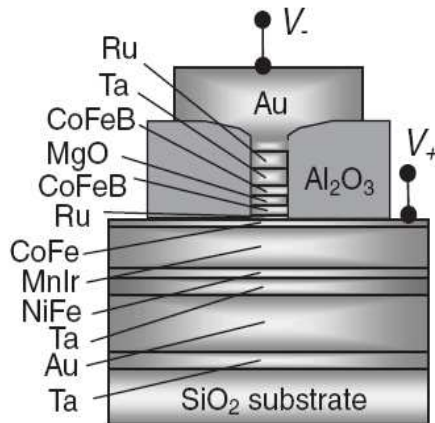
STT induced magnetization switching

First observation in fully metallic structures (Co/Cu/Co sandwiches $J_c \sim 2-4 \cdot 10^7 \text{ A/cm}^2$)
 Katine et al, Phys.Rev.Lett.84, 3149 (2000)

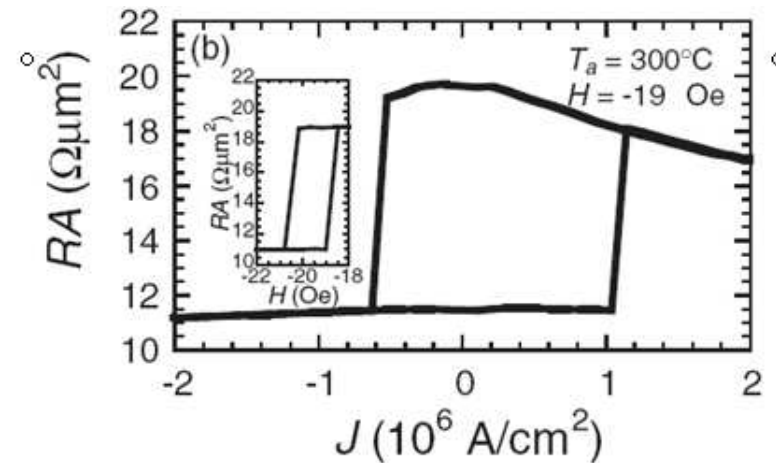


Deac A, Lee KJ, Liu Y, et al. Phys.Rev.B73 (6), 064414 (2006)

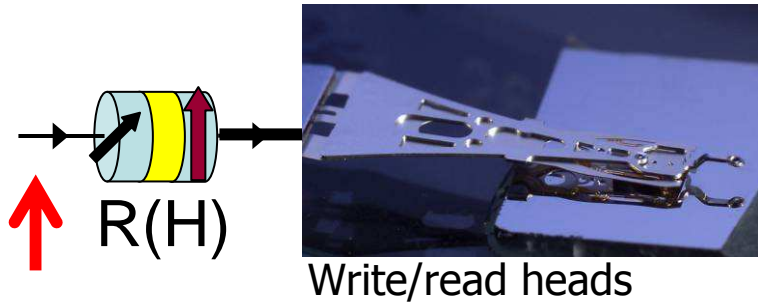
First observation in MTJ : Huai et al, APL (2004); Fuchs et al, APL (2004) ($J_c \sim 10^6 \text{ A/cm}^2$)



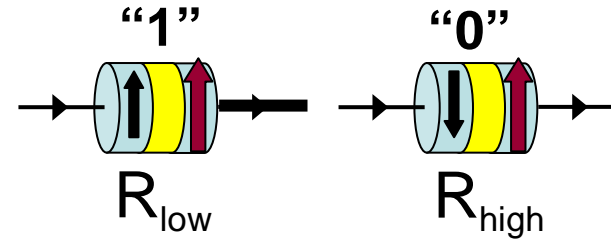
Hayakawa et al,
 Japanese Journal of
 Applied Physics
 44, (2005),L 1267



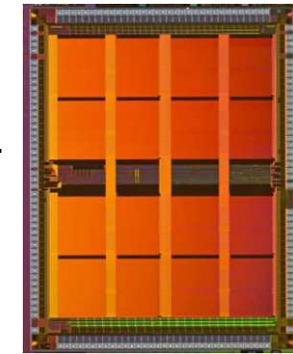
Spintronic components



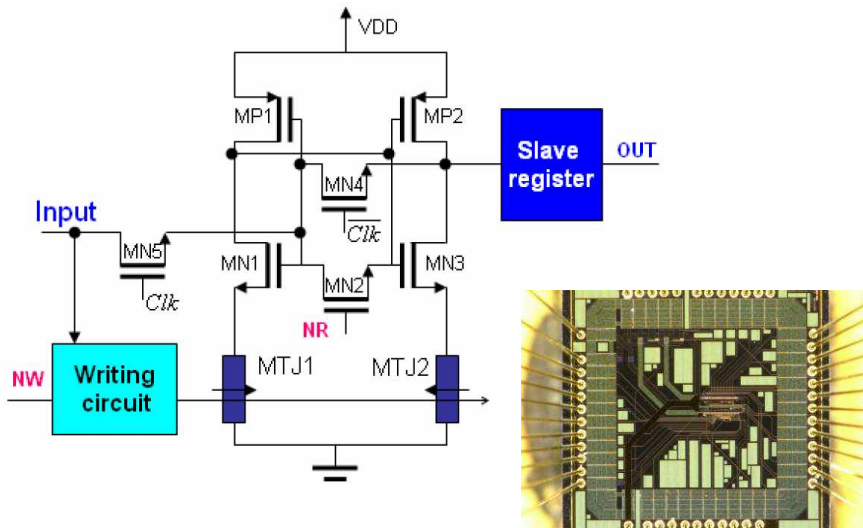
Magnetic field sensors



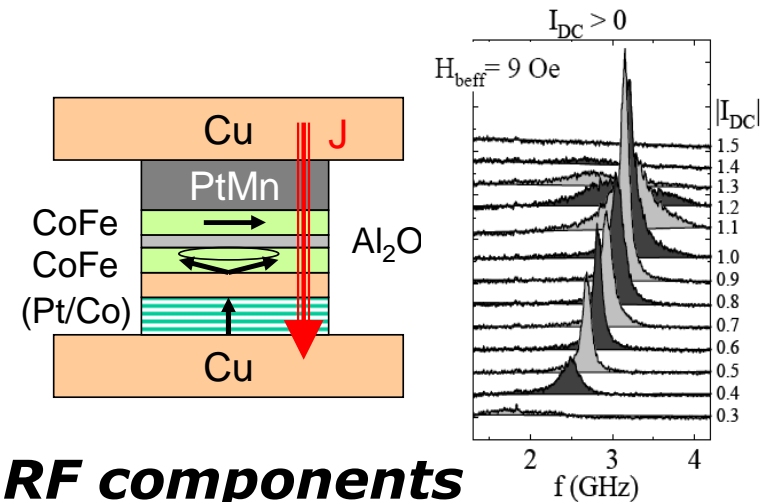
Memories



Everspin 4Mbit



Logic circuits

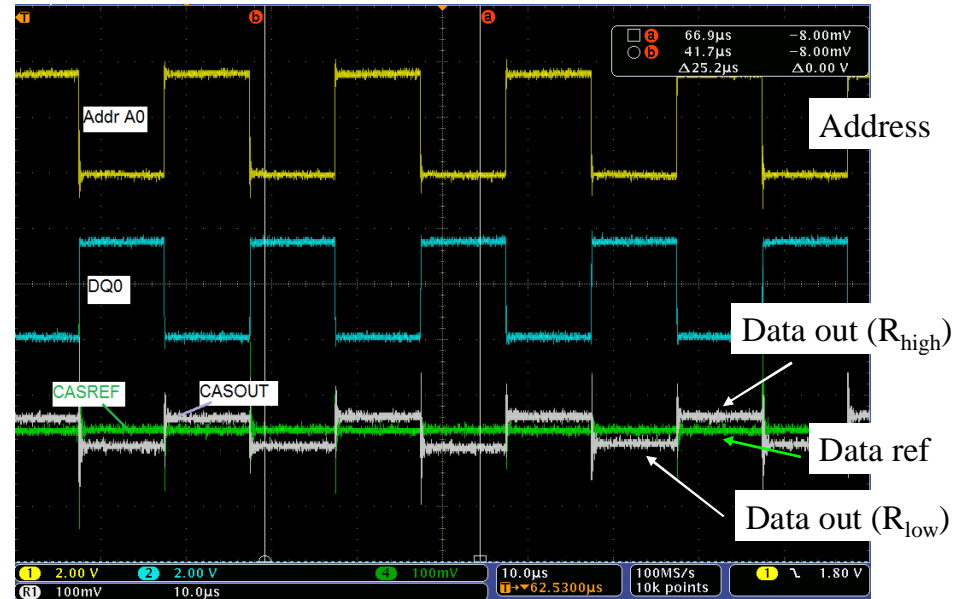
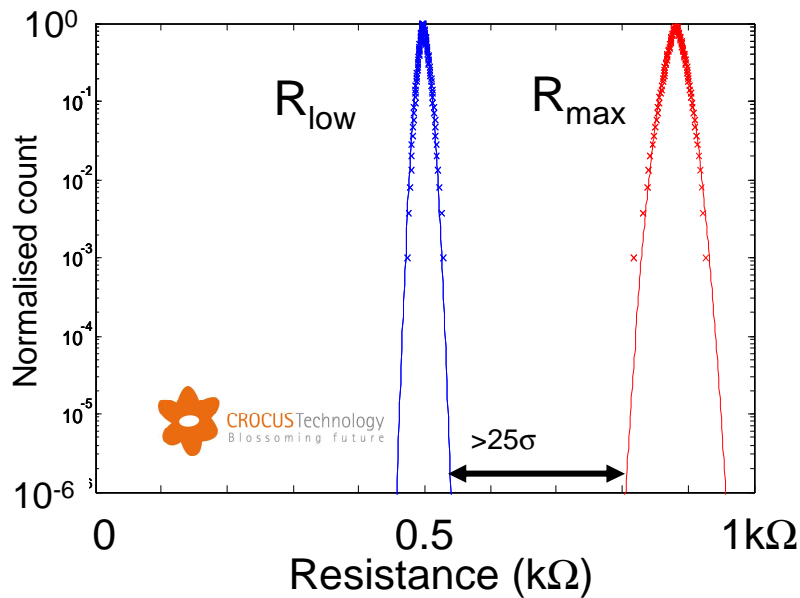
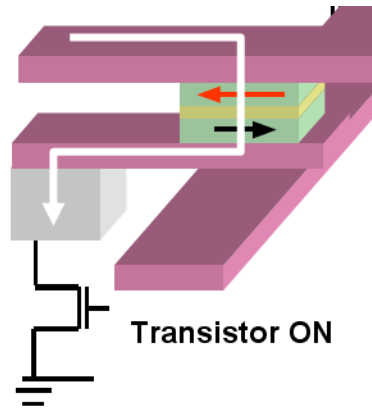


RF components

Diény B et al, Intern.Journ.Nanotechnology, 7, 591 (2010).

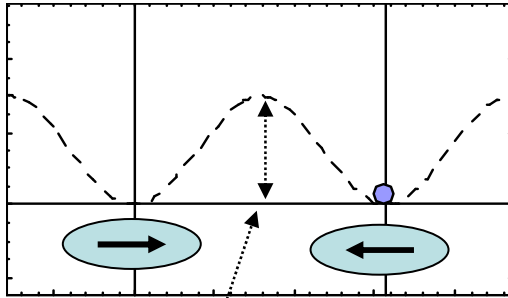
MRAM basics - Read

Read data by sensing the cell resistance and comparing to a reference cell



Read @ 20ns in products
Down to sub-10ns demonstrated

MRAM basics - Store



Stability barrier $K_u V$

Switching rate $\tau = \tau_0 e^{\frac{\Delta E}{k_B T}}$

Switching probability for one bit $P_{\pm} = 1 - e^{-\frac{t}{\tau_{\pm}}}$

Annotations for the equations:

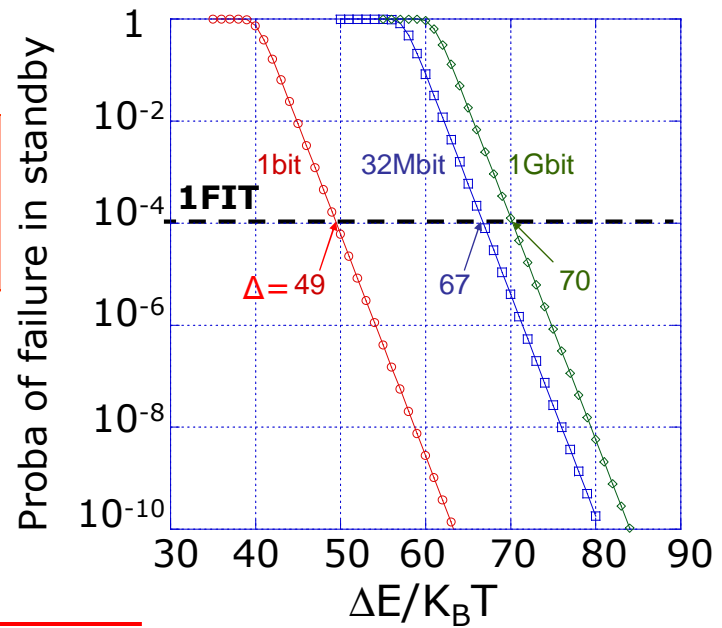
- $K_u V$: Barrier to overcome for switching
- $\frac{\Delta E}{k_B T}$: Thermal activation
- $t_0 = 10^{-9} s$: Pre-exponential factor

Probability of Accidental switching for N bits:

$$F(t) = 1 - \exp(-Nt / \tau) = 1 - \exp\left[-\frac{Nt}{\tau_0} \exp\left(-\frac{\Delta E}{k_B T}\right)\right]$$

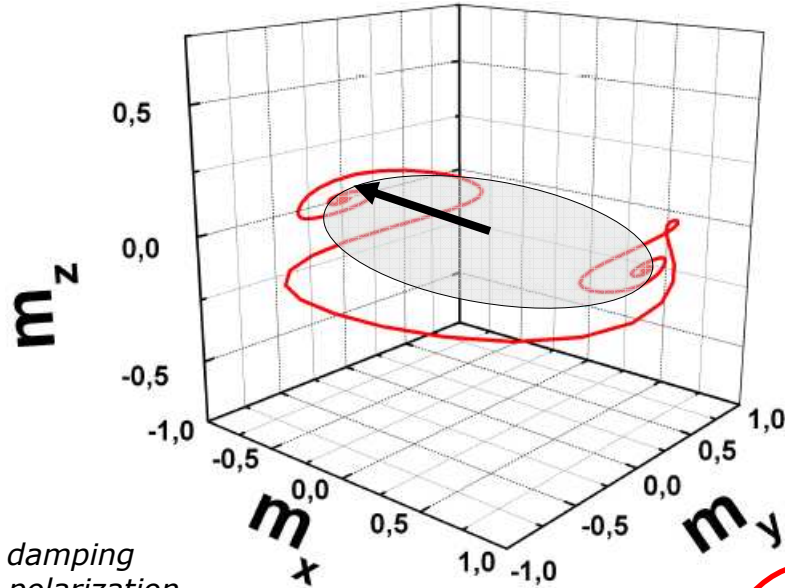
- For 1 bit, 10 years retention $\rightarrow \Delta E/k_B T > 49$
- For 1 Mbit, $\rightarrow \Delta E/k_B T > 67$
- For 1 Gbit $\rightarrow \Delta E/k_B T > 70$

Key role of the thermal stability factor
 $\Delta = \Delta E/k_B T$



In-plane versus out-of-plane STT switching

In-plane magnetized MTJ



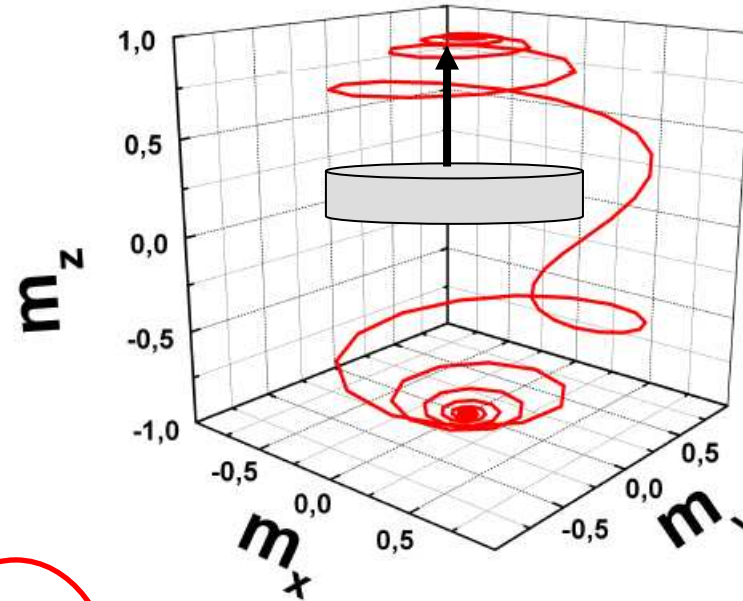
α = damping
 p = polarization
 A = Area
 $g(0) \sim 1$

$$j_c^{in-plane} = \left(\frac{4e}{\hbar} \right) \frac{\alpha k_B T}{g(0) p A} \left(\Delta + \frac{\pi M_s^2 V}{k_B T} \right)$$

Thermal stability determined by in-plane anisotropy (shape anisotropy)

Simpler materials but additional penalty in j_c due to out-of plane precession

Out-of-plane magnetized MTJ

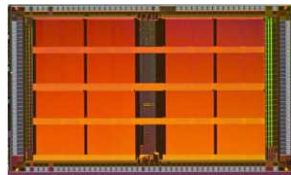
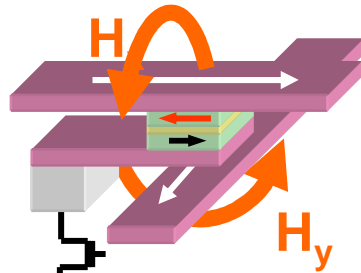


$$j_c^{perp} = \left(\frac{4e}{\hbar} \right) \frac{\alpha k_B T}{g(0) p A} \Delta$$

More complex materials but lower j_c expected thanks to direct proportionality between J_c and thermal stability

Various MRAM differing by their write principle

Field-only « Toggle »



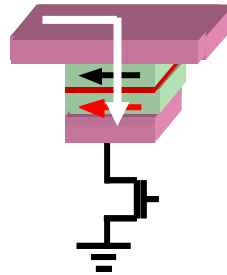
1, 4, 16Mb Toggle (2006)

Established technology
1.5M units shipped
4.5M forecasted in 2011

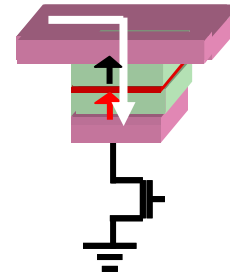
Not scalable beyond 90 nm

Spin Transfer Torque « STT » or « SPRAM »

Planar



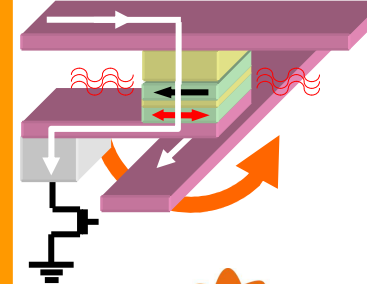
Perpendicular



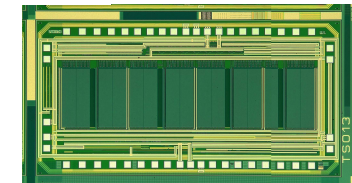
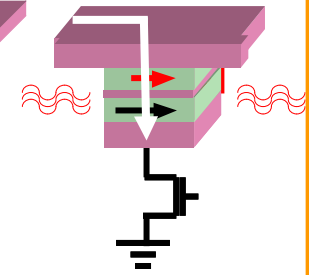
Lower write current
Minimal cell / array size
Scalable down to 14nm
with dual p-MTJ

Thermal Assist « TAS » or « TAMRAM »

Field-TAS



STT-TAS



Crocus 1Mb Field-TAS (2011)

Scalable down to ~ 10nm
High stability
Multibit possible

Recent Perpendicular STT Demo Chips

IEEE MAGNETICS LETTERS, Volume 2 (2011)

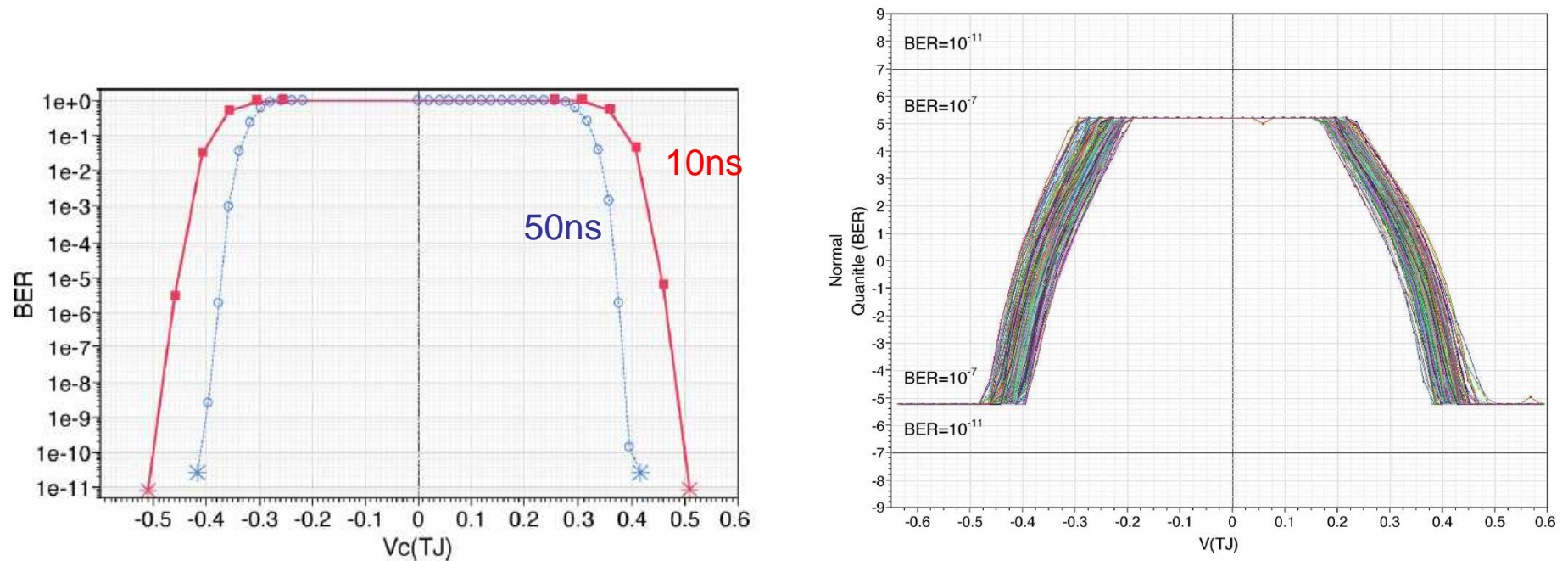
3000204

Spin Electronics

Demonstration of Ultralow Bit Error Rates for Spin-Torque Magnetic Random-Access Memory With Perpendicular Magnetic Anisotropy

J. J. Nowak, R. P. Robertazzi, J. Z. Sun, G. Hu, David W. Abraham, P. L. Trouilloud, S. Brown, M. C. Gaidis, E. J. O'Sullivan, W. J. Gallagher, and D. C. Worledge

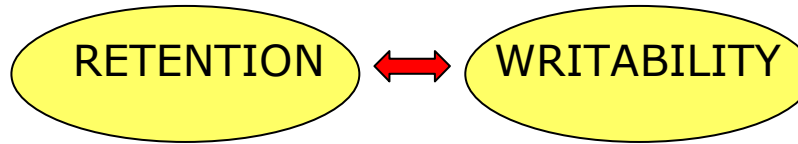
IBM-MagIC MRAM Alliance, IBM T. J. Watson Research Center, Yorktown Heights, NY 10598, USA



253 cells

Thermally Assisted writing (TA)

Purpose: Solve the dilemma between

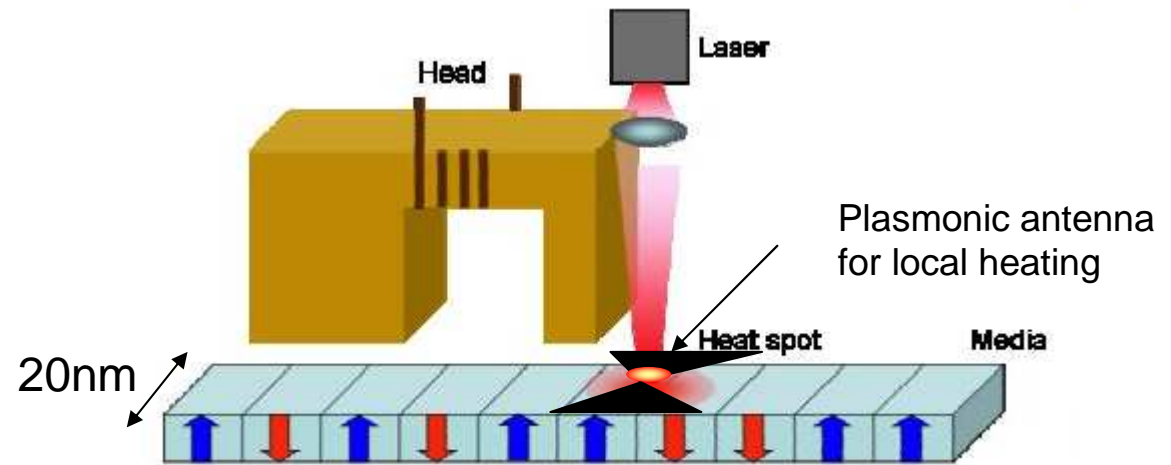
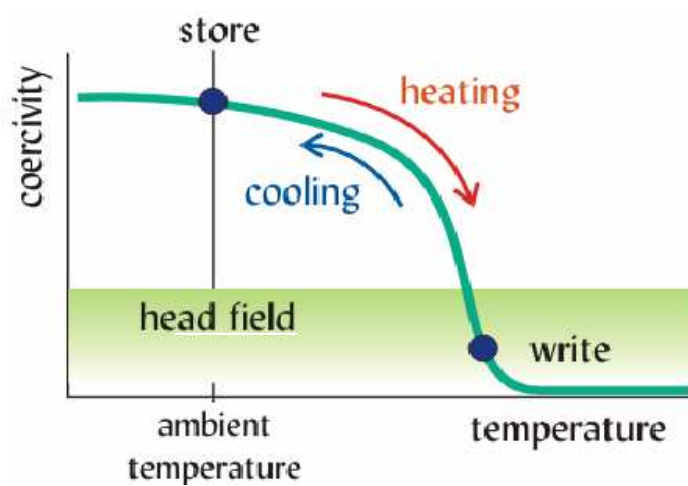


e.g.
$$I_{write}^{perp} = \left(\frac{4e}{\hbar} \right) \frac{\alpha}{g(0)P} k_B T \Delta$$

- Use temperature-dependence of switching ability

- Write at elevated temperature
- Store / read at room temperature

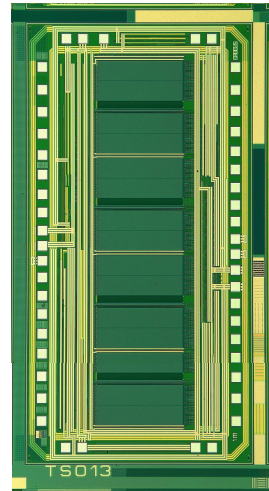
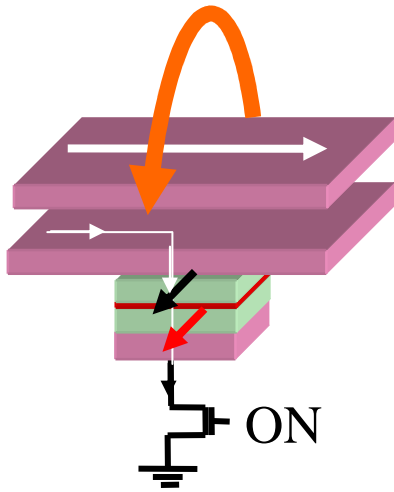
- Same basic concept as in Heat Assisted Magnetic Recording in hard disk drive technology



B.C.Stipe et al, Nature Photonics 4, 484 (2010)

- In MTJ for MRAM, heating produced by Joule dissipation around the tunnel barrier.
- Write temperature ~ 250°C

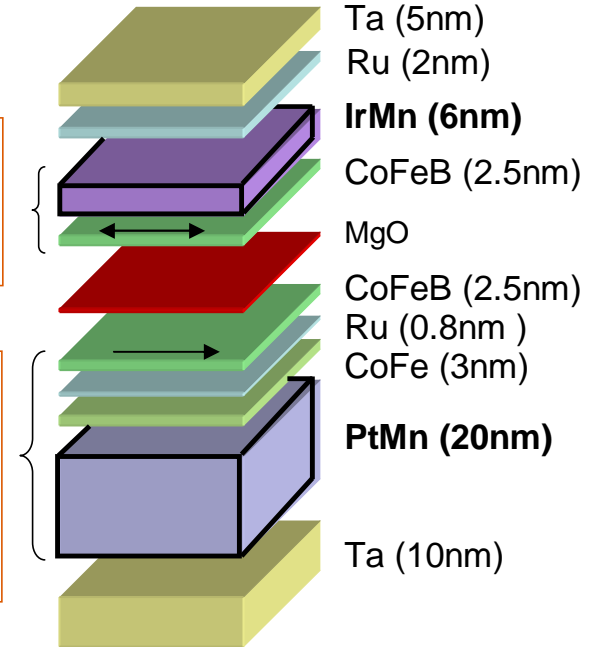
Thermally Assisted MRAM written by Field



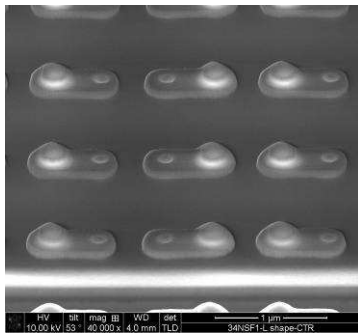
1 Mbit chip

Storage
Low T_B
 $\sim 200^\circ\text{C}$

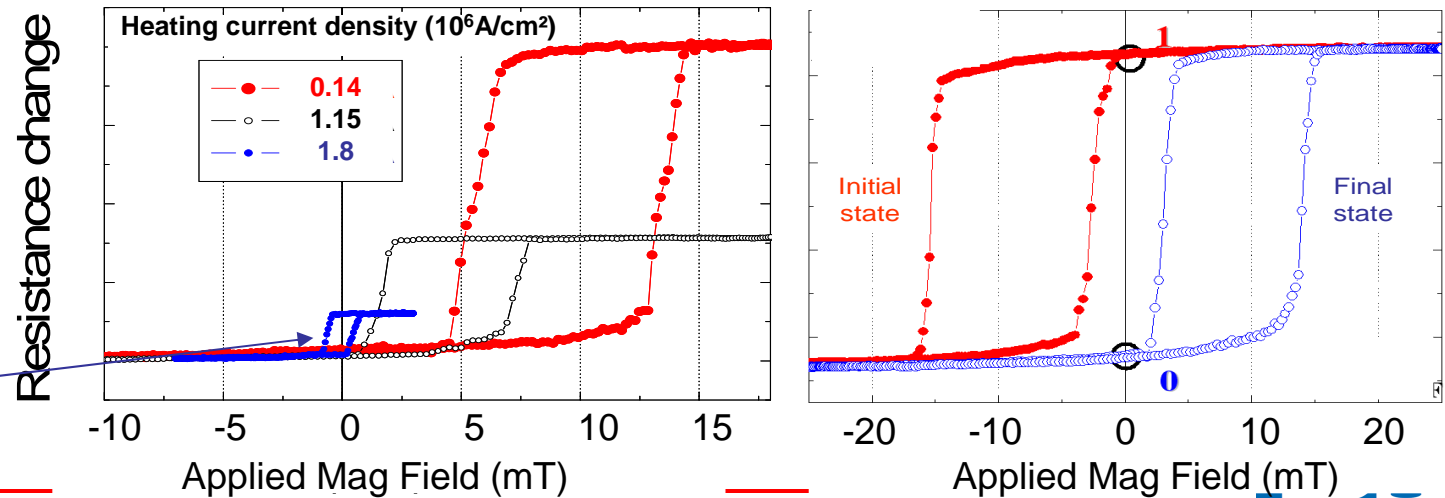
Reference
High T_B
 $> 350^\circ\text{C}$



Diény B et al, Intern.Journ.Nanotechnology, 7, 591 (2010).



Low switching field at write temperature thanks to circular bit shape

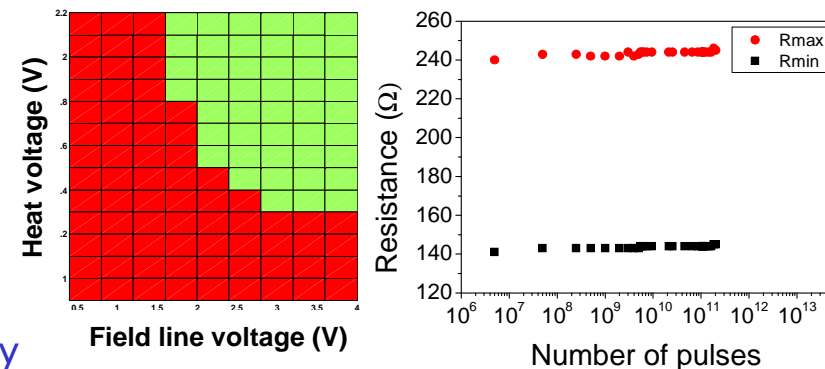
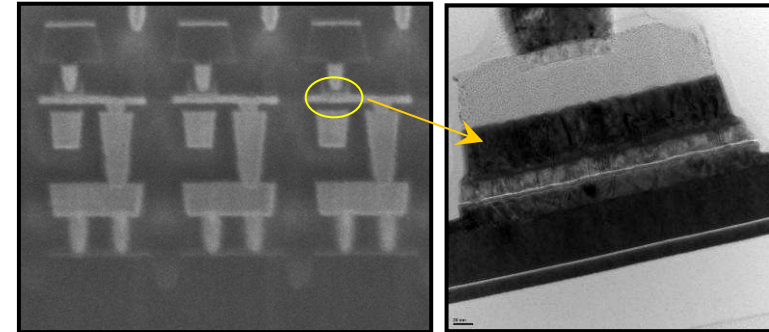


Thermally Assisted MRAM written by Field

1Mbit chip SRAM compatible demonstrator
130nm technology



- ❖ Writing demonstrated down to 10ns pulses
(*thermal rise time ~5ns*)
- ❖ Write voltage level controlled through engineering of thermal barriers
- ❖ Write field of 2mT can be used instead of 7mT in toggle MRAM (thanks to circular pillar)
- ❖ External field immunity on stored data verified up to 15mT



Low write field thanks to circular shape MTJ.
Thermal stability not provided by a shape anisotropy but by pinning of the storage layer at RT

With $K_{IrMn}=3.10^6\text{erg/cm}^3$,

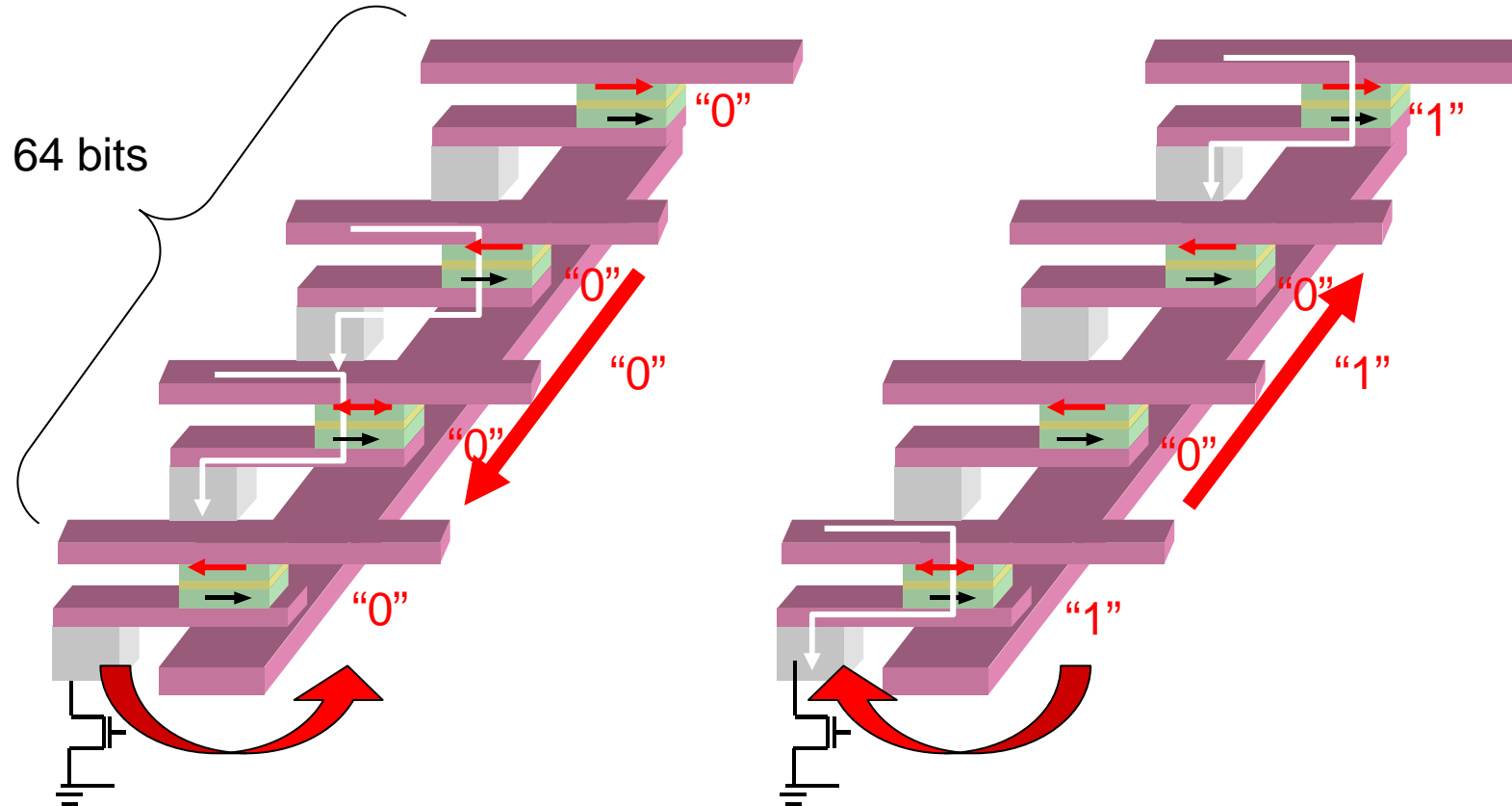
$$D=KV/K_B T > 200 \text{ for } 50\text{nm diameter}$$
$$D=KV/K_B T = 70 \text{ for } 12\text{nm diameter}$$

Very good downsize scalability provided by Thermal Assistance

Write sequence (Field-TA-MRAM)

1) Data set field pulse "0"

2) Data set field pulse "1"

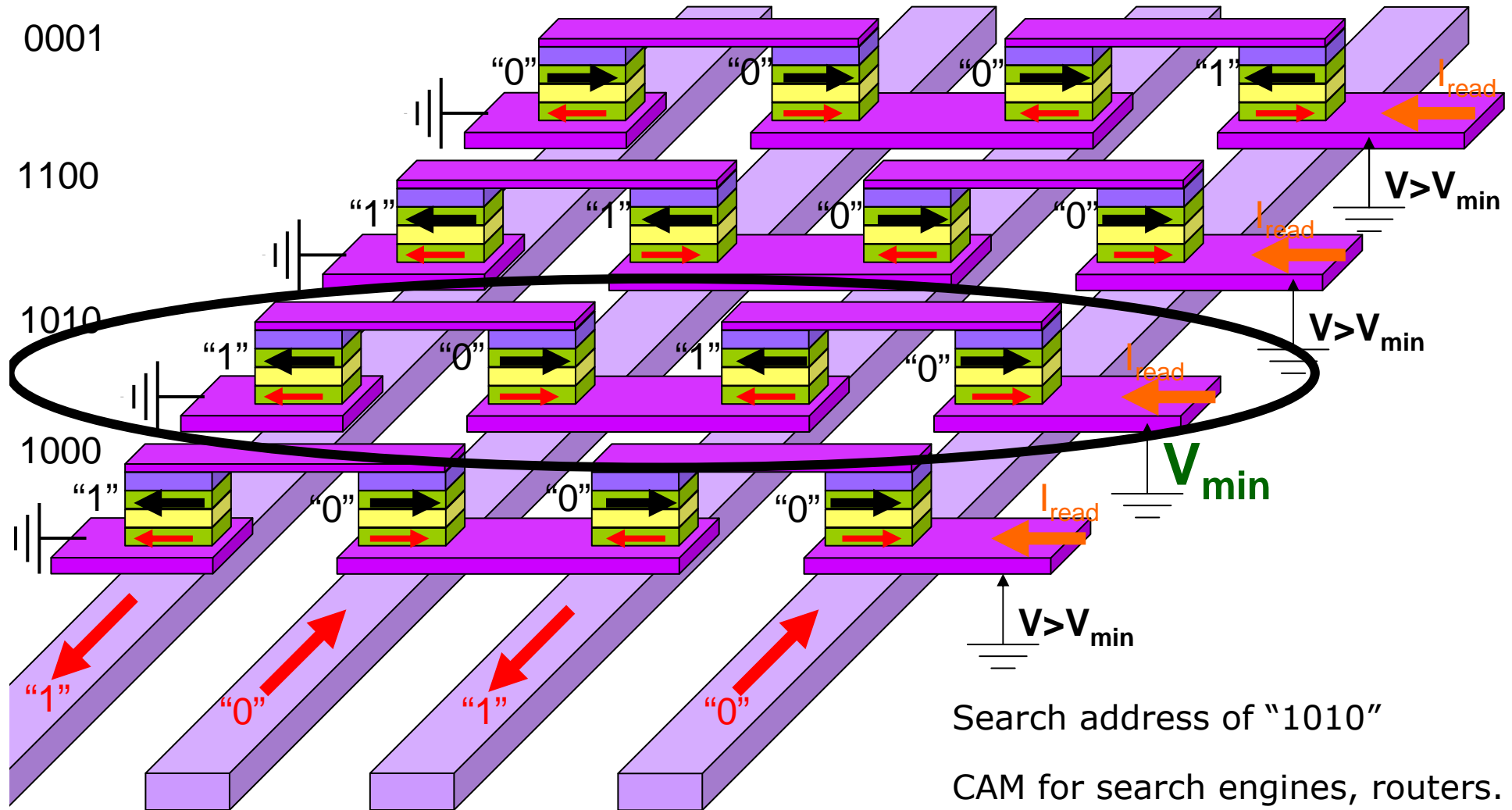


Only 2 pulses of field required to write 64bits
Required field \sim 3-5mT

vs 65 pulses in toggle.
vs 7-10mT in toggle

Energy per 10ns field pulse over 64bits=35pJ i.e. 0.55pJ per bit
Energy per 10ns heating pulse = 1pJ per bit, similar to STT writing

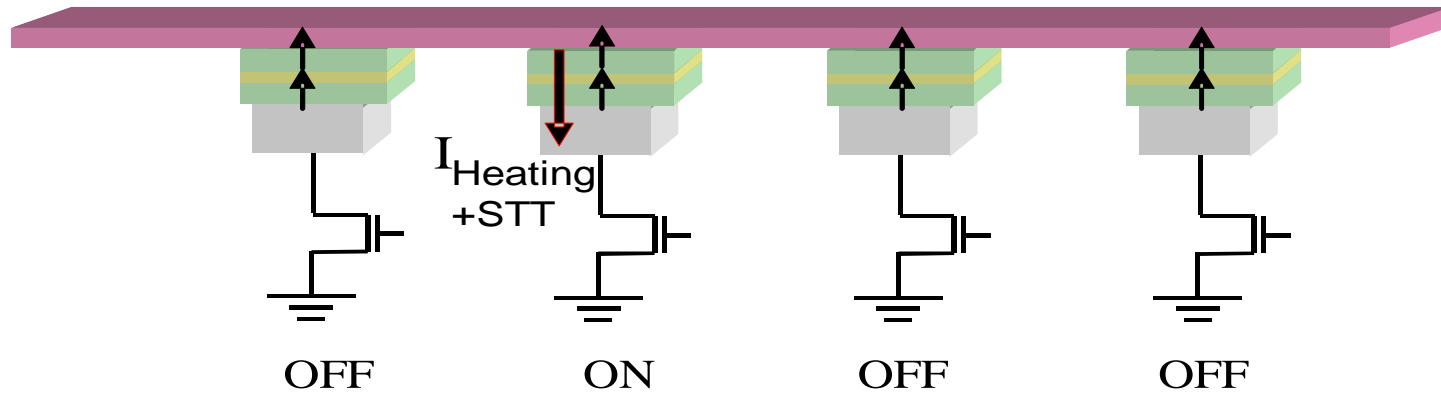
TA-MRAM as Content Addressable Memory (CAM)



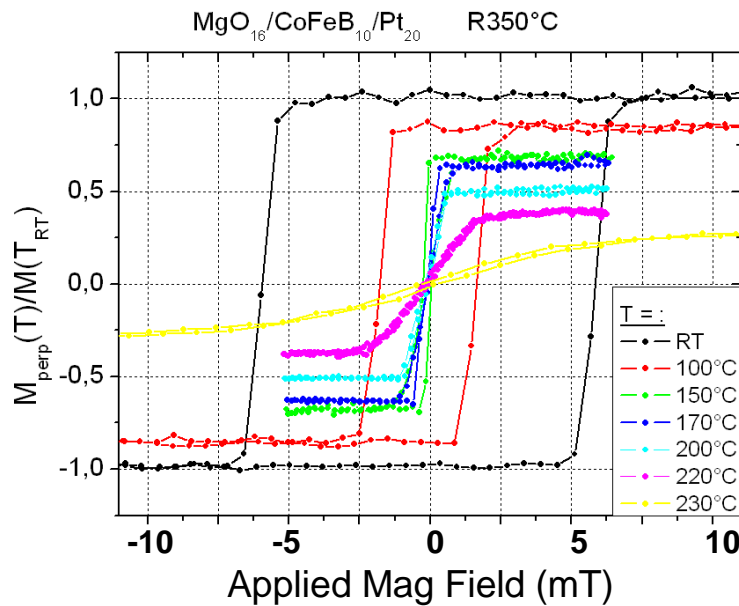
Intrinsically combines memory and XOR functions: **Magnetic Logic Unit (MLU)**
“Match-in-Place” ⇒ security applications

Thermal assistance in perpendicular STT-MRAM

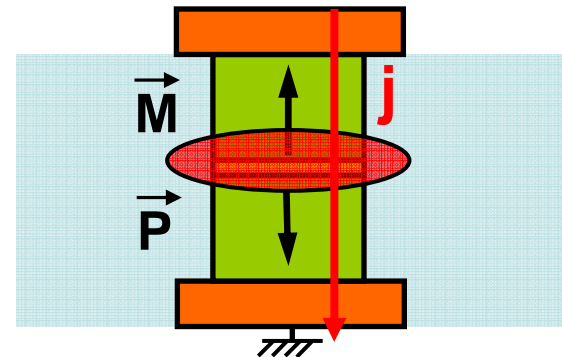
TAS + STT



Takes advantage of a thermally induced anisotropy reorientation



S. Bandiera et al, APL 2011



$$\vec{M} \perp \vec{P}$$

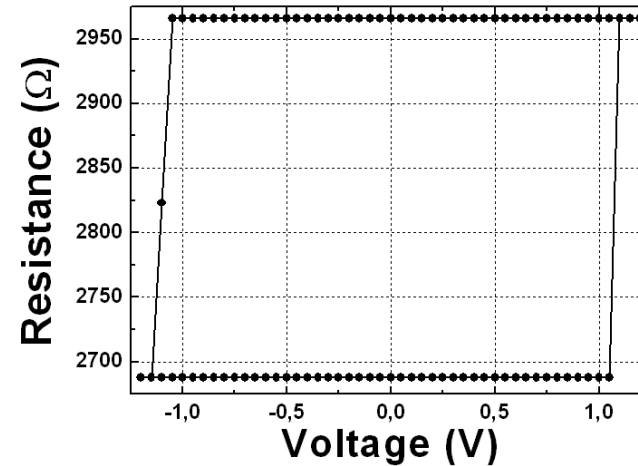
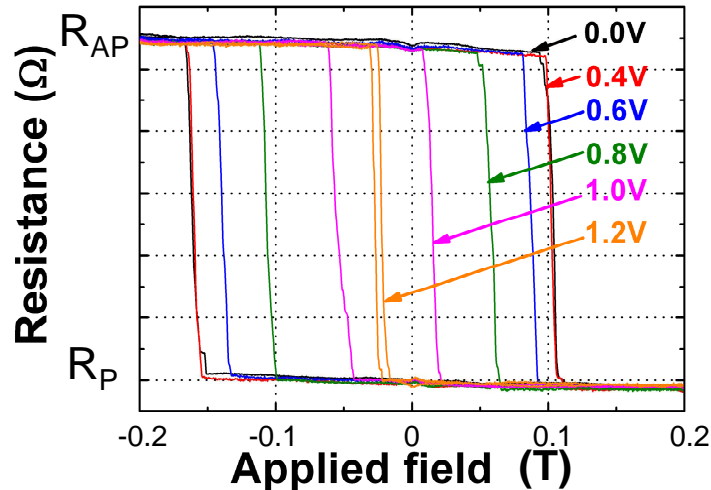
$$\vec{M} \wedge \vec{P} \text{ max}$$

$$\vec{T}_{\text{STT}} \text{ max}$$

Max STT efficiency

Thermal assistance in perpendicular STT-MRAM

p-MTJ with (Pd/Co)/CoFeB/MgO/CoFeB/(Pd/Co)



S.Bandiera et al, APL 2011

Figure of merit

Very significant decrease in coercivity versus bias voltage due to Joule heating around the tunnel barrier

Figure of merit:

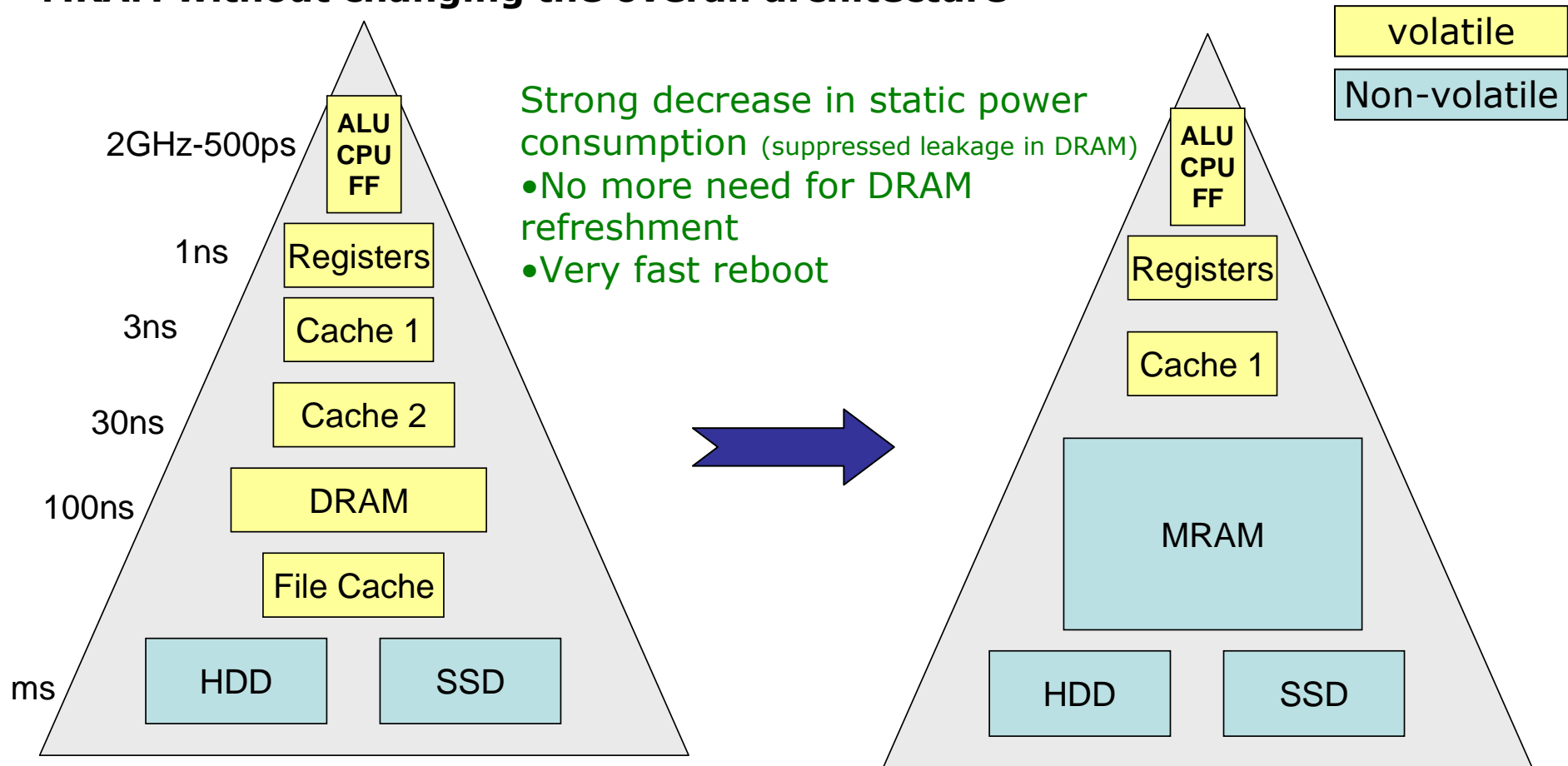
$$\frac{\Delta}{I_c} = \left(\frac{4e}{\hbar} \frac{\alpha}{P} k_B T \right)^{-1}$$

Reference	Material	$J_c(30ns)$ (MA/cm ²)	$\Delta(d=40nm)$	Δ/I_c	TMR(%)	α
Nakayama et al. (2008)	CoFeB/TbFeCo	4,9	10	2	10	?
Ohno et al. (2010)	CoFeB/MgO	3,8	43	113	120	0,013
Worledge et al. (2011)	CoFeB/MgO	2,8	20	71	46	0,04
This work (2011)	CoFeB/(Pd/Co)	4,6	73	159	10	0,15

Largest Figure of Merit ever reported thanks to TA+STT

Where MRAM can help ?

1) In memory hierarchy, replacement of DRAM or Cache 3 or 2 by STT MRAM without changing the overall architecture



(Samsung, Hynix/Toshiba: replacement of DRAM by STT-MRAM beyond the 20nm node)

T.Kawahara, IEEE Design and test of computers, 52, Janv/Feb 2011)

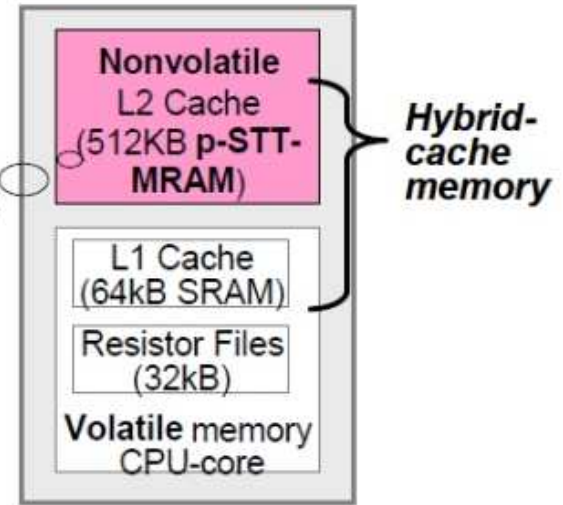
Normally-OFF Computers

Toshiba Proposes MRAM/SRAM Hybrid Cache for Normally-off Computers

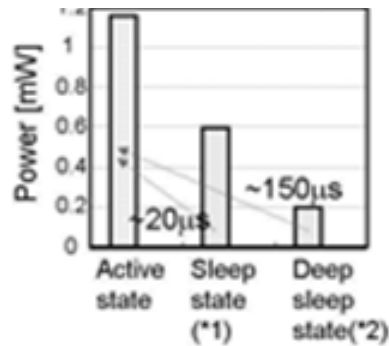
Nov 8, 2011 18:39
 Motoyuki Oishi, Nikkei Electronics

L1 cache : Volatile memory (SRAM)
 L2 cache : Non-volatile memory

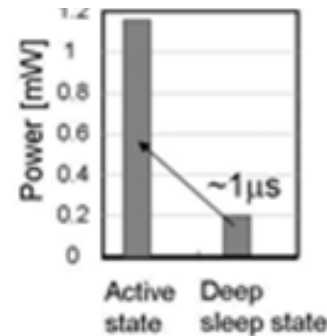
Low Static Power.
 Fast wake up from power gating mode....



Conventional power gating



Ultrafast power gating

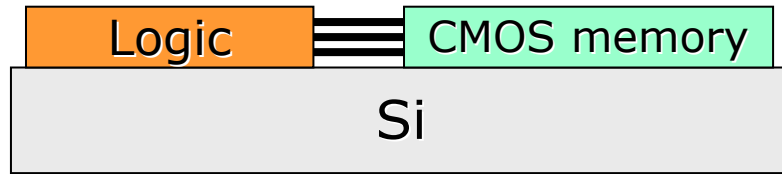


Where MRAM can help ?

2) Tighter integration between logic and memory

Same technology as for MRAM

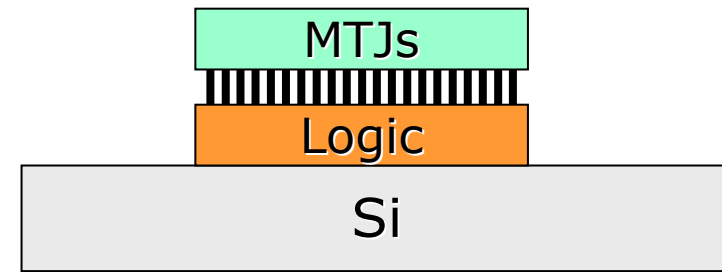
With CMOS technology only:



- Slow communication between logic and memory
- few long interconnections
- Large capacitive dynamic losses
- complexity of interconnecting paths
- large footprint on wafer

Dieny B et al, Intern.Journ.Nanotechnology, 7, 591 (2010).

With hybrid CMOS/magnetic:
"Logic-in memory"

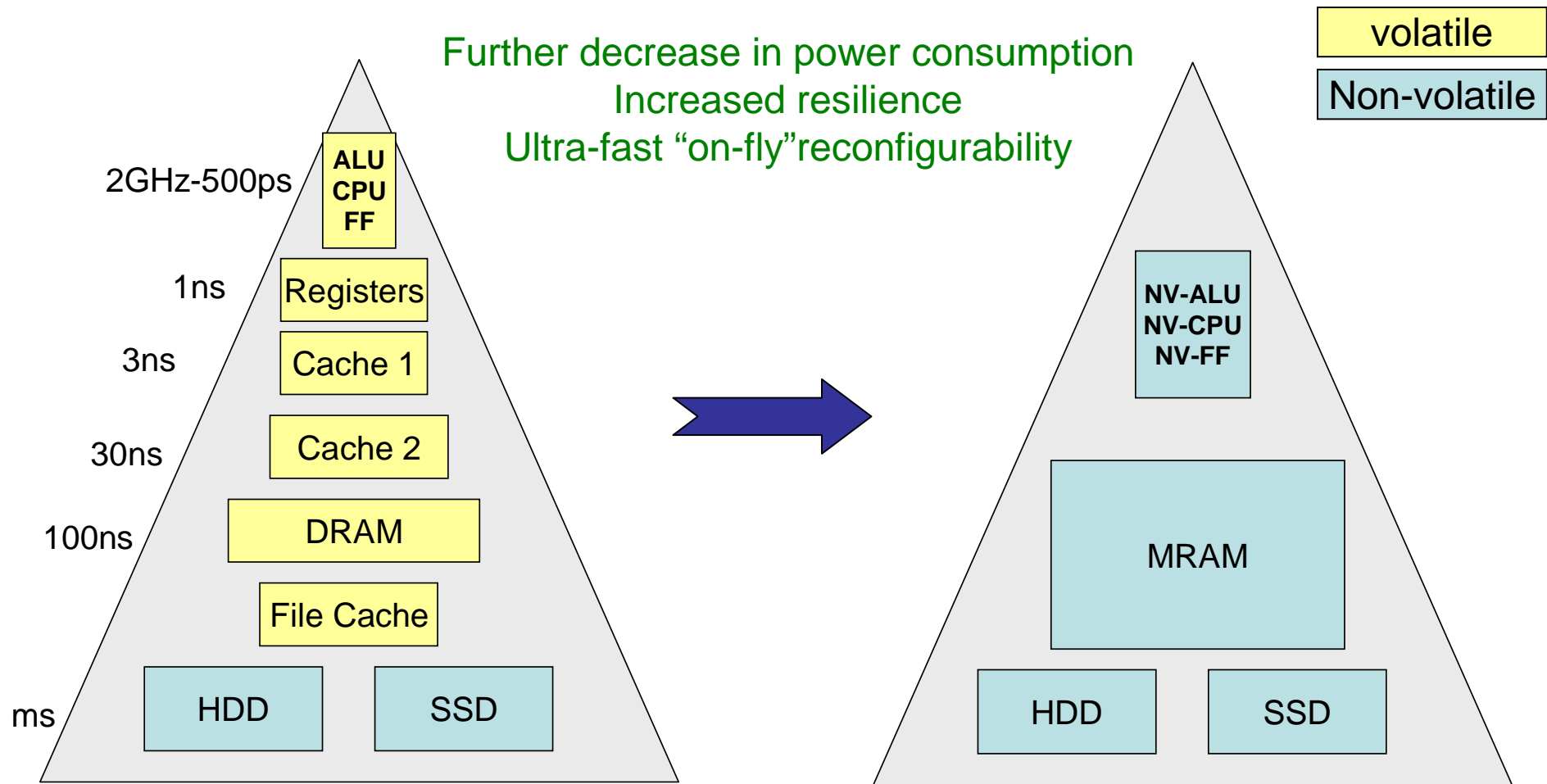


- Memory much closer to logic
- Large static and dynamic energy saving ("normally-off / Instant-on computing")
- Fast communication between logic and memory
- Numerous short vias
- Simpler interconnection paths
- Smaller footprint on wafer

New paradigm for architecture of complex electronic circuit (microprocessors..)

Where MRAM can help ?

3) With ultrafast MRAM (~300ps), non-volatility can be introduced in the logic gates (Flip-flop, ALU...)



T.Kawahara, IEEE Design and test of computers, 52, Janv/Feb 2011)

Magnetic non-volatile logic circuits

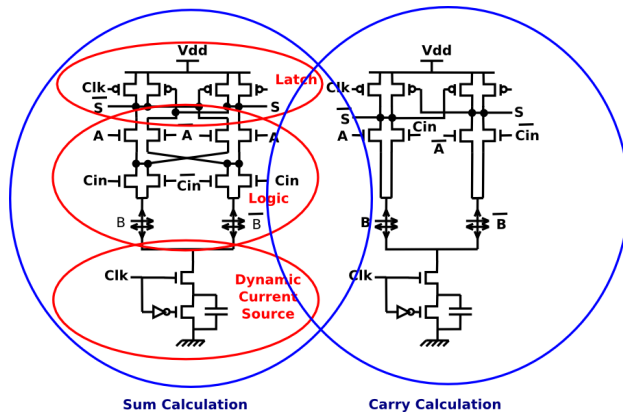
Hitachi + Tohoku University

S.Matsunaga et al, *Applied Physics Express*, vol. 1, 2008.

Non volatile Full Adder

One input is made non-volatile (instant startup, security)

– Demonstrator : CMOS 0.18 μ m,



	CMOS	Hybrid CMOS/Mag
Delay	224 ps	219 ps
Dynamic Power	71.1 μ W	16.3 μ W
Writing Time	2 ns/bit	10 (2) ns/bit
Writing Energy	4 pJ/bit	20.9 (6.8) pJ/bit
Standby Power	0,9 nW	0 nW
Surface	333 μ m ²	315 μ m ²

Reduced power consumption

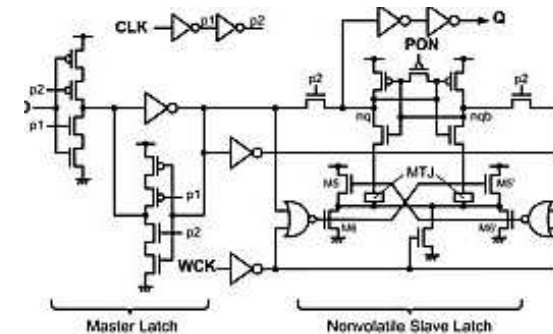
Reduced footprint

See also Y.Gang et al, *IEEE Trans.Mag.*47, 4611 (2011)

NEC Empowered by Innovation

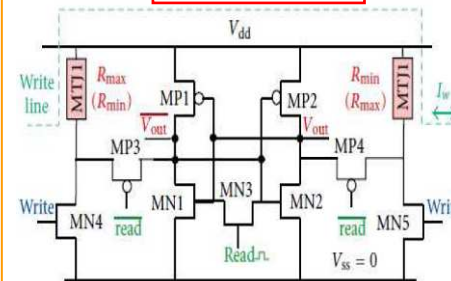
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NEC develops a nonvolatile magnetic flip flop that enables standby-power-free SoCs

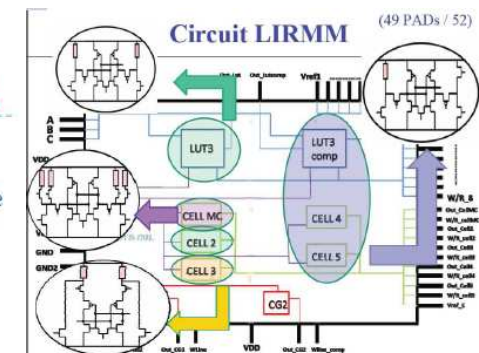


spintec

NV-SRAM



Magnetic LUT



Conclusion

- Purpose of hybrid CMOS/Magnetic technology is to **combine the best of the two worlds**

<u>CMOS</u>	<u>Magnetism</u>
<i>Speed, low dynamic power consumption perfect for logic</i>	<i>Non-volatility of magnetization perfect for memory</i>

- **Increasing interest for p-STT MRAM** for standalone, embedded memories or logic-in-memory. Scalability down to 14nm with dual p-MTJ.
- **Thermally assisted writing** allows to extend the downsize scalability, reduce power consumption and introduce new functionalities in MRAM (e.g. Match-in-Place)
- **Manufacturing technology getting more and more mature** with a growing number of actors
- **Huge potential development**



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